



SEI INDUSTRIES

FUEL-EASY OPERATIONS MANUAL

2025 VERSION G

FUEL-EASY OPERATIONS MANUAL - Version G

Issue Date: February 2025

PLEASE READ BEFORE USING

SEI INDUSTRIES LTD.
7400 Wilson Avenue
Delta, B.C. Canada
V4G 1H3

Phone: (604) 946-3131
Fax: (604) 940-9566
E-Mail: seisales@sei-ind.com
Website: www.sei-ind.com

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PRINTED IN CANADA

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Section 1: Introduction

Overview of the Fuel-Easy

The Fuel-Easy is a fully collapsible, free-standing, spherical, fluid container (fuel, chemicals, and consumables) that applies new technology to the external transportation of fuel and other liquids by helicopter. Applications of the Fuel-Easy include:

- Transporting fluids to remote exploration or drilling sites.
- Providing a portable fuel source for forest fire suppression work.
- Extending the range of helicopters during ferrying operations by carrying spare fuel.
- Reducing contamination and wastage by eliminating steel drums.

The Fuel-Easy's frame supports the spherical fuel bladder and provides hard points for the lifting harness. It keeps the fuel bladder off the ground, away from sharp objects.

The bladder is constructed of radio frequency welded polyester or nylon scrim coated fabric. The bladder is cradled by nine or twelve vertical straps, through sidewall pouches. The load from the fuel is distributed into these straps, rather than into the bladder itself. The bladder remains pliable at very low temperatures and is resistant to a wide variety of fuels and other chemicals. The bladder is fitted with standard camlock fittings for fill and outlet ports and can be gravity drained.

The Fuel-Easy container is collapsible, portable and can be stowed in bags that can be hand carried. It assembles without tools in about seven minutes.

Once assembled and filled with fuel, the Fuel-Easy becomes a regular slingload. As it empties, the bladder collapses within itself providing an indication of how much fuel is left in the bladder.

Site Considerations

The Fuel-Easy must be placed on level ground free from large stones and other debris. The Fuel-Easy should be placed within secondary containment.

The Fuel-Easy is designed for the transportation of fuel by helicopter and is not intended to be used for transportation by ground vehicles or for long-term storage of fuel.

The Fuel-Easy Frame

Fuel-Easy frames are sold in three different weights. A lightweight frame is used for the FE150 model. The medium weight frame is used for models FE250-FE775 while the heavy weight frame is used for models FE950-FE1050. Compared to the lightweight model, the medium weight and heavy weight models use heavier castings and components throughout.



Fuel-Easy 250 and Fuel-Easy 150 models.

The cast aluminium components of the frame include the connector plates, bottom plates and brace brackets. Aluminium pipe is used for the leg assemblies, the diagonal braces and the stretchers. A specially-bent square aluminium tube is used for the hoop sections. For larger models, the main structural components have been changed to galvanized steel and some castings have been changed to manganese/bronze.

All detachable components are fixed in place with quickpins, while the non-detachable components are fastened with bolts and nylock nuts. The bolted components may be left connected when the Fuel-Easy frame is dismantled.

Important Note

The Fuel-Easy is supplied with an electrically bonded fill/drain hose assembly. The resistance of the hose assembly should be checked periodically (<150 ohms). For safety, follow proper bonding procedures during fueling operations to prevent possible fuel ignition from static discharge.

Petro-Shield Fabric

Not suitable for use with gasoline.

Standard Fuel-Easy models are constructed from Petro-Shield fabric which is urethane-coated nylon that meets U.S. military specifications MIL-T-52983G and ATPD-2266 for fuel tanks. The following fluids are acceptable for containment: Jet A, Jet B, JP-1, JP-4, JP-8, kerosene, avgas, diesel fuels with less than 40% aromatic content and isopropyl alcohol. Optional fabrics are also available to meet specific requirements. Please contact your SEI representative for ordering information. For example:

- Chem-Shield fabric = for use with chemicals (call SEI for compatibility)
- Desert King fabric = for use with all fuels including gasoline
- Aqua-Shield = for use with potable water

Section 2: Safety

Fuel-Easy Safety Inspection

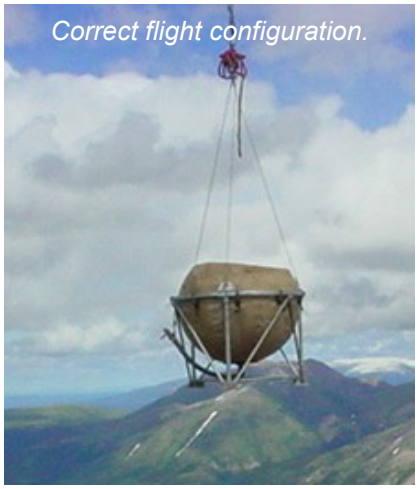
The Fuel-Easy should be inspected each day. Start at the bottom and work up, following this checklist:

1. Check the bottom chain and look for any tears in the fabric straps; check the shackle and lockwire or tie wrap.
2. Check that the fill/drain hose assembly is secured to the frame.
3. Check that all the snaplinks or quicklinks securing the bladder to the hoop are tight.
4. Check that all quickpins are pushed securely home.
5. Check the lifting cable for abrasion or kinks. Replace, if damaged. Check lifting shackles and lockwire or tie wrap.

Flight Warning

Never fly the fuel-easy with air inside the bladder above the fuel load. Remove excess air through the filter cap by pushing the bladder down to the fuel. Always secure the bladder with the straps provided when flying at partial fuel loads to prevent bladder fabric flapping at speed as this can quickly destroy the bladder.


Secured bladder ready for flight.


Correct flight configuration.

When the Fuel-Easy is flown empty or with a minimal load, the bladder must be fully collapsed into itself to form a hemisphere so that it will function as a drouge chute and be stable in flight. The straps, attached to the top flange, must have enough slack to allow the bladder to be fully collapsed.

A Fuel-Easy should NEVER be flown inflated or partially inflated regardless of fuel load since this will make it unstable in flight.

Using a Fuel-Easy with an overall length (measured from the shackle at the top of the suspension lines to the furthest corner of the frame) greater than the distance from the cargo hook to the front tip of the rotor on your helicopter could result in a tail rotor strike and possible loss of control of the helicopter. It is the operator's responsibility to ensure that the proper size Fuel-Easy is utilized for a specific helicopter.

Rules for Safe Operation

Warning

The handling of petroleum fuels or other chemicals is always a potentially dangerous operation.

The following safety rules should be observed:

- Keep the fueling site free of debris and flammable materials, like dry grass, etc.
- Observe all normal safety practices such as a strict NO SMOKING rule.
- Collect all spillage in a container and discard safely.
- Keep all unnecessary personnel off the site.
- Use grounding devices, where applicable.
- Use bonding devices, where applicable.
- Use secondary containment devices, where applicable
- Have a fire extinguisher manned during fueling.
- Do not pack and ship bladders with fuel residue inside.

Section 3: Assembly

Frame Assembly

To deploy the Fuel-Easy, first assemble the frame, then install the bladder, and lastly, attach the lifting cables to the shackle. A step by step procedure is provided in the following pages.

Step 1.

Remove the complete frame from the bag; the frame consists of three leg assemblies and three hoop sections.

Stand up the first leg assembly, unwind the suspension cable and place stretchers (short tube) and diagonal braces on the ground.



Step 2.

Check the color code on the end of the stretcher and set up the appropriate colored leg at this stretcher and insert quickpin.

Repeat for the second and third leg.



Step 3.

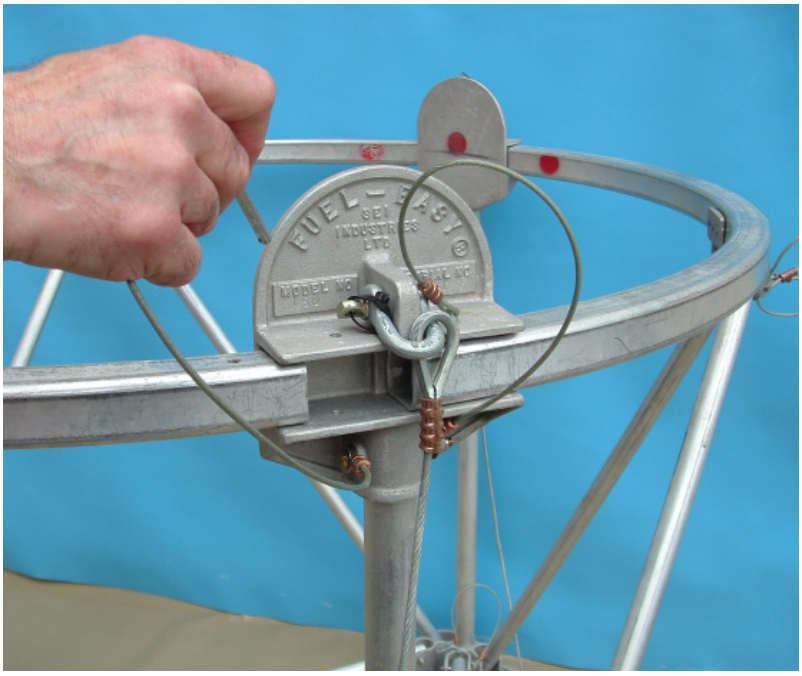


Your frame should now look like this.

Step 4.

Match the color coded hoop sections to the color coded connector plates.

Insert hoop sections in the slots and secure in place using quickpins.



Step 5.



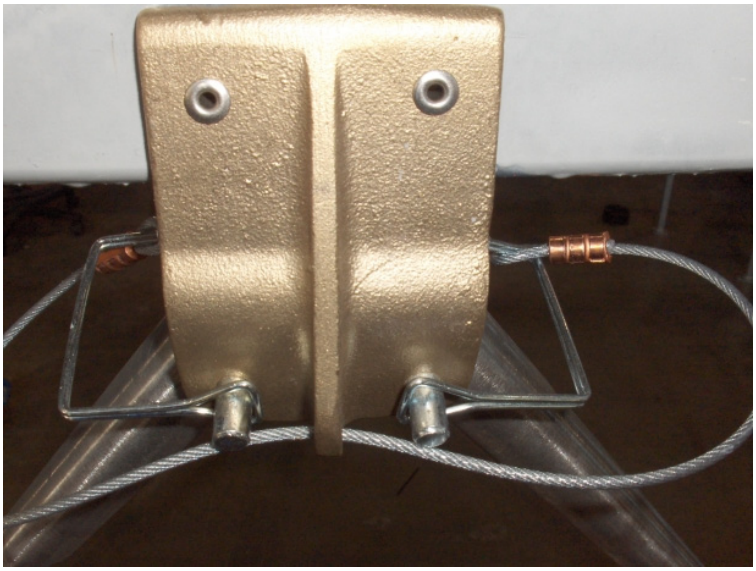
Fit diagonal braces into the brace brackets at the center of each hoop section and fasten with quickpins.

Caution

On Fuel-Easy models of 300 gallons or larger, a 3/8" safety pin is used instead of a quick pin. Make sure this safety pin is installed in the correct manner. If the pin is installed in reverse, it could lead to failure of the bladder (note correction installation in photos below).

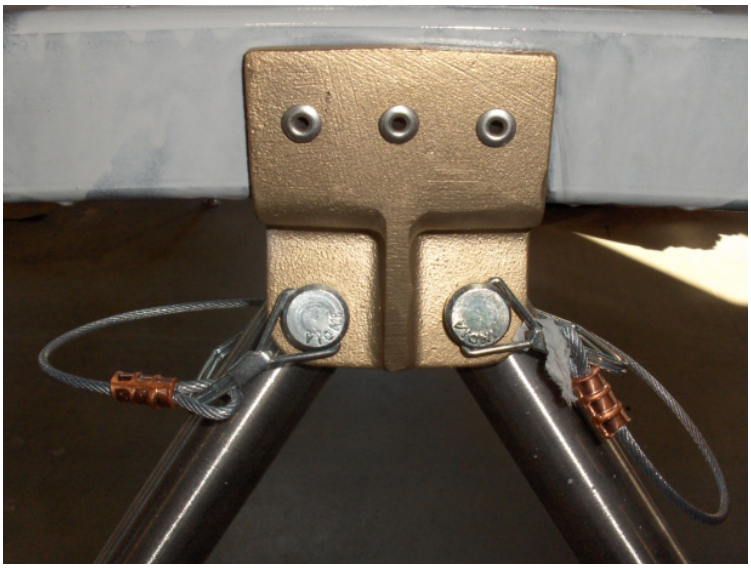
Correct installation of safety pin on larger Fuel-Easy models of 300 gallons or more.

View from outside of frame.



Correct installation of safety pin on larger Fuel-Easy models of 300 gallons or more.

View from inside of frame.



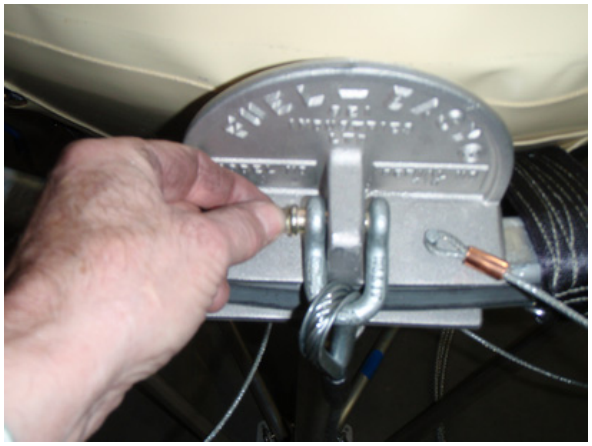
Installing the Lifting Harness

Step 1.

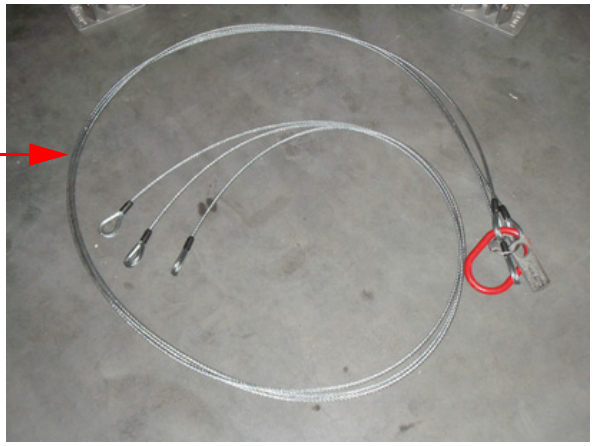
Attach the three suspension cables to the three connector plates.

Make sure to lockwire the shackle pin into place.

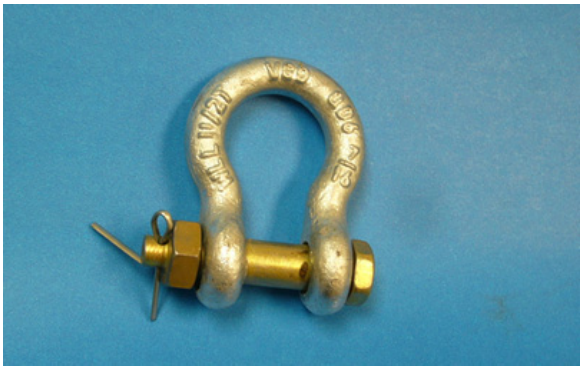
Make sure the shackle is free to rotate and does not bind on the connector plate rib.



Suspension lines.



Newer models with a bolt-type shackle use a cotter pin to secure the nut. Lockwire is not required.



Installing the Bladder

Model FE150 Only

Step 1.

Remove the bladder from its bag. Place it in the center of the frame assembly and strap to the hoop using the D-rings supplied. Make sure to orient the D-rings correctly as shown below.



The D-ring opening should be on the right.

Warning

Do not fill the bladder unless locking D-rings are closed since they can be permanently damaged.



All Other Models

Step 1.

Remove the bladder from its bag.

Place it in the center of the frame assembly and strap to the hoop using the snaplinks or quicklinks supplied.

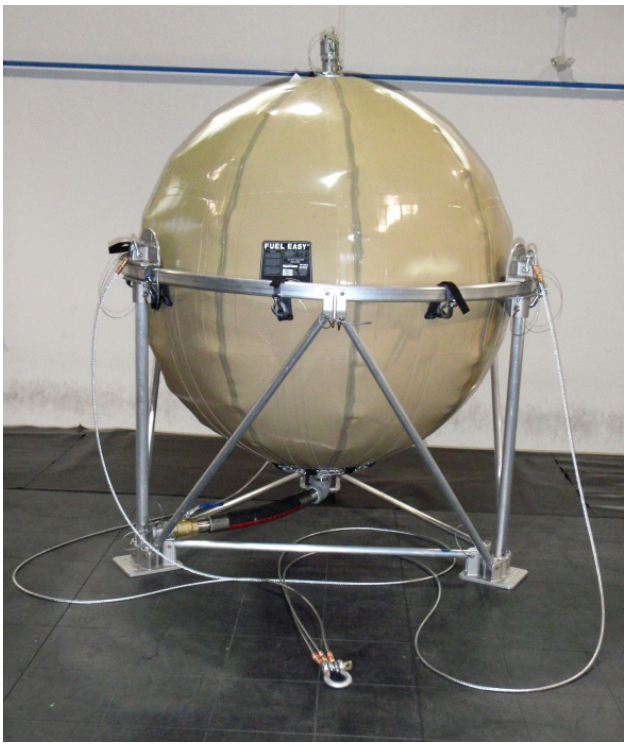
A loop is attached to the top of each strap to aid in lifting the bladder into place.

The top filler cap may be removed while strapping in place to allow the bladder to fill with air.



Step 2.

The assembled Fuel-Easy should look like this.



Step 3.

Attach the fill/drain hose assembly securely to the frame using brackets or by looping the camlock cap retaining cable over the frame.



Installing the Restraining Straps

Final Step for All Models



Position the D-ring on the restraining strap.



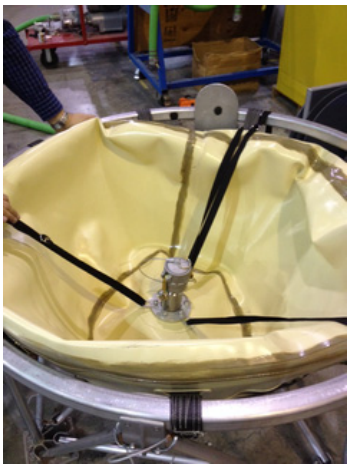
Loop the end of the restraining strap through the secured locking D-Ring or snap hook.



Secure the restraining strap.

Warning

Make sure the restraining straps are positioned equally around the bladder.





When flying empty, make sure the restraining straps on the Fuel-Easy are secured to prevent the bladder from flapping.

Section 4: Operations

Fuel-Easy Flight Operations

When flown at partial loads or empty, the Fuel-Easy collapses into itself forming a shape similar to an open parachute. This creates the aerodynamic drag needed to stabilize the unit in flight. In addition, the rigid frame ensures that the bladder maintains a symmetrical configuration.

Caution

Never fly the Fuel-Easy with air inside the bladder above the fuel load. Remove excess air by removing the filler cap and pushing the bladder down to the fuel level, then replacing the filler cap. Always secure the bladder with the restraining straps provided when flying empty or at partial fuel loads. A flapping bladder can quickly destroy itself.

Caution

A lightly loaded Fuel-Easy containing 25 gals (113 litres) or less of fuel can be blown away by rotor downwash. Secure the Fuel-Easy by attaching the lifting lines to the ground.

Important Note

Not intended for use with fuels having aromatic content greater than 40%.

Filling the Fuel-Easy

Pump fuel into the bladder through the fill/drain hose assembly connected to the bottom of the bladder. The fill/drain hose assembly terminates with a 2" male camlock fitting. The top surface of the bladder will remain in contact with the fuel. The bladder is full when it returns to its original spherical shape.

It is recommended to use a flow meter when filling the bladder to prevent over-filling. If fuel begins to flow from the relief valve on the vent fitting, stop pumping immediately.

Remove the camlock plug from the vent fitting to open the vent and allow any air pumped into the bladder to escape. Re-install the camlock plug into the vent fitting.

The Fuel-Easy vent should only be opened when filling the bladder or when pushing the top surface down to remove air from a partly filled bladder. **The vent should be closed with the camlock plug installed at all other times.** The vent includes a pressure relief valve to protect the bladder from pressure build up due to thermal expansion, etc. when the vent is closed.

It is also possible to fill the Fuel-Easy by gravity feed by pouring fuel into the top vent fitting.

Caution

When on the ground, the Fuel-Easy should be placed in secondary containment, such as an SEI Industries' Insta-Berm. The berm should be staked to the ground or weighted to prevent damage from rotor downwash.

Draining the Fuel-Easy

The Fuel-Easy is drained through the fill/drain hose assembly connected to the bottom of the bladder. The bladder will collapse into itself as it is emptied.

Landing the Fuel-Easy

A recommended landing procedure is to allow the Fuel-Easy to touch down ahead of the helicopter and then release the top shackle from the hook.

Section 5: Repacking and Storage

Storage Instructions

The Fuel-Easy is easily dismantled by using the reverse procedure to its assembly. The bladder should be completely emptied before collapsing. The bladder and frame can then be packed inside their own bags for convenient storage.

Important Note

When folding the bladder, avoid sharp creases. The bladder should be stored neatly folded, parallel to the side pockets, and not folded in half. Do not walk or kneel on the folded bladder.

Pre-Storage Inspection

It is recommended that customers visually inspect each Fuel-Easy before it is returned to storage.

1. Wash the outside of the Fuel-Easy with light soapy water, rinse and allow to dry thoroughly.
2. Look for damp spots caused by fuel on the bladder.
3. Inspect all seams for damage.
4. Inspect all webbing straps for abrasion.
5. Inspect vent and drain fittings to ensure the valves open and close properly.
6. Inspect camlock gaskets for wear and replace, if they are cracked or brittle.
7. Check the frame for bent or damaged parts.
8. Inspect all connection pin holes and look for elongation or "egg-shaped" camlock holes in both the tubes and castings.

Removing Sludge from the Bladder

If petroleum products (particularly leaded gasoline) are stored for any period of time, a heavy sludge residue may accumulate in the bottom of the bladder. This sludge may be removed by flushing the bladder with a water/detergent solution followed by a clean water flush.

After flushing, allow the excess sludge and water to drain from the bladder. Dry the inside of the bladder before storing/using.

Warning

The sludge deposited by many liquids may give off toxic as well as explosive vapours and may cause poisoning through inhalation. Any persons cleaning the bladder must be adequately protected from vapours and possible skin contact. All electrical equipment such as lights, blowers, etc., must be explosion proof. Any sludge removed from the bladder must be disposed of in a manner in compliance with local regulations.

Storing the Fuel-Easy

Before storing the Fuel-Easy, the bladder should be completely emptied, dried, and properly folded. For best storage life, the bladder should be stored in a cool, dry location out of direct sunlight.

Drying the Inside of the Bladder

Dry the inside of the bladder by purging with air as follows:

1. Insert the air hose through the filler assembly.

Caution

Ensure water vapour does not enter tank with compressed air.

2. Place cloth or tape around air hose at the filler assembly to prevent air from escaping between the hose and fitting.
3. Blow air into the bladder until the bladder is partially full.

Caution

Do not over inflate. Excess air pressure can burst the bladder.

4. With the air still blowing, remove the cap from the outlet assembly and allow vapours and air to circulate and escape for approximately 60 minutes.
5. When the bladder is dry, remove the hose. Allow the bladder to deflate and pack for storage.

Section 6: Specifications

Fuel-Easy Specifications

MODEL	CAPACITY			APPROX. GROSS WT.		APPROX. EMPTY WT.	
	US	IMP	LT	LB	KG	LB	KG
FE0150	180	150	680	1345	610	90	41
FE0250	300	250	1140	2225	1010	150	68
FE0430	516	430	1955	3740	1700	165	75
FE0775	930	775	3525	6690	3040	250	114
FE0950	1140	950	4320	8160	3710	270	123
FE1050	1260	1050	4775	9050	4115	325	148

Specifications subject to change without notice. Note: Gross weight is calculated with diesel fuel, SG=0.85

Caution

The selection of a Fuel-Easy model for a specific aircraft is dependent on many factors including aircraft weight, fuel weight, operational elevation and atmospheric conditions.

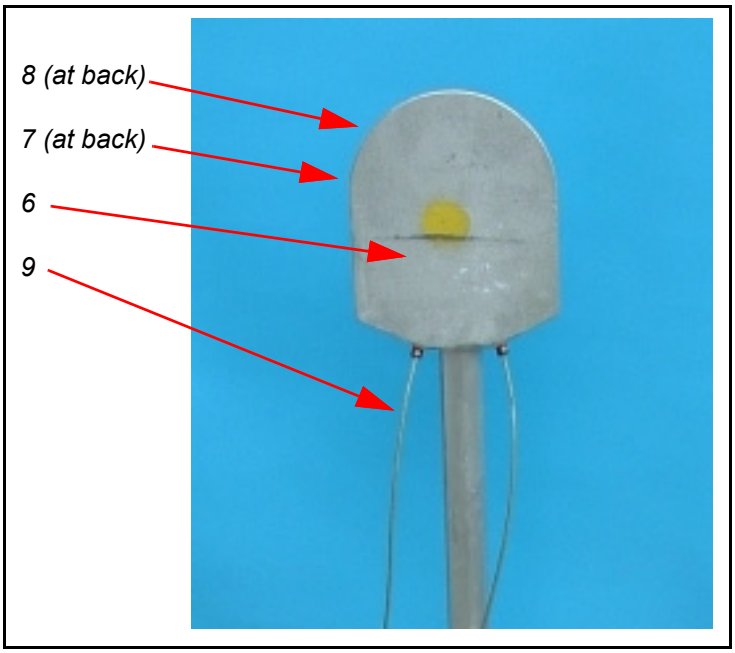
The helicopter operator must select a Fuel-Easy model that is appropriate for their specific situation.

The operator must also ensure that the Fuel-Easy selected does not pose a tail rotor strike hazard.

Section 7: Parts Lists

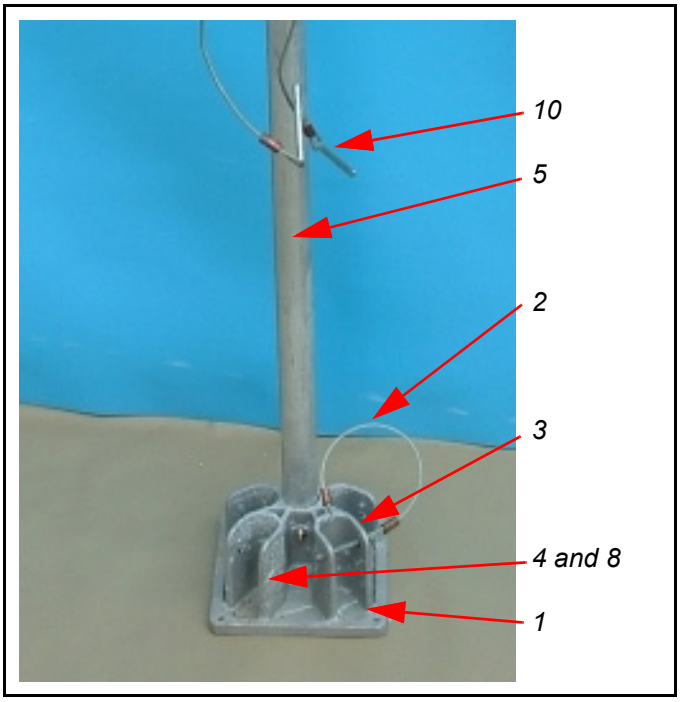
Fuel-Easy Parts

Leg Assembly Parts List



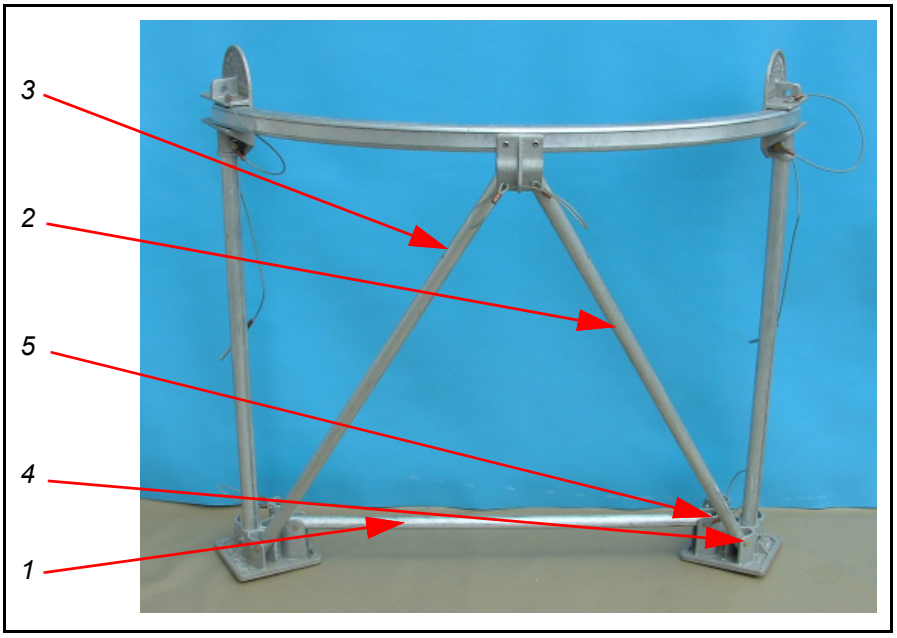
ITEM NO.	PART NO.	DESCRIPTION	QTY
6	000572	PLATE, CONNECTOR, TOP, FE150	3
6	000567	PLATE, CONNECTOR, TOP FE250-1050	3
7	000306	BOLT, HEX HD,1/4-28 X 2'-25/32 CAD	3
7	000321	BOLT, HEX HD, 3/8-24 X2-1/2", CAD	3
8	001688	NUT, HEX, NYLOCK 1/4-28 SS	3
8	001691	NUT, HEX, NYLOCK, 3/8-24 SS	3
9	000655	CABLE, TETHER, 20", FE150	6
9	000656	CABLE, TETHER, 24" FE250-1050	6

Leg Assembly Parts List (continued)



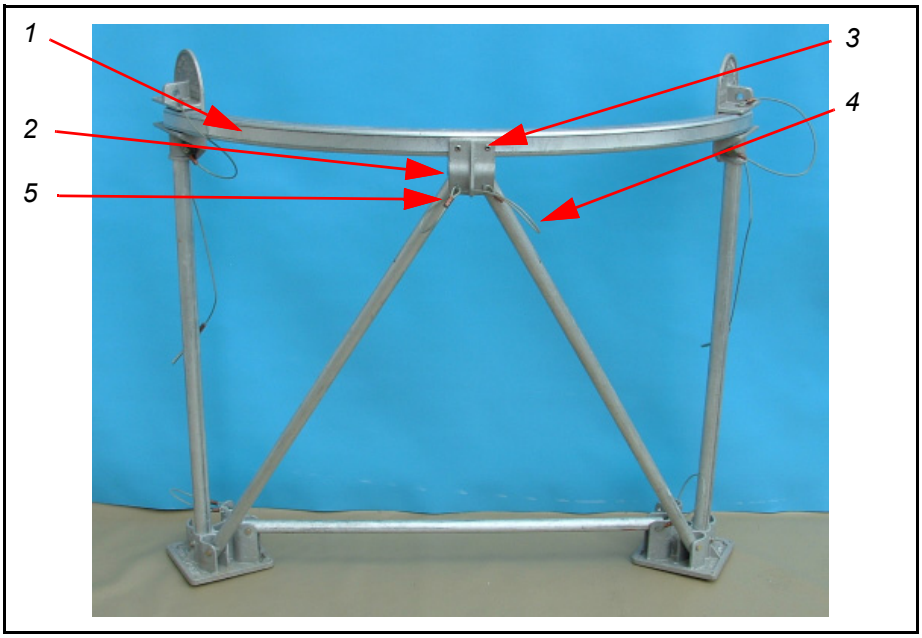
ITEM NO.	PART NO.	DESCRIPTION	QTY
1	000568	PLATE, BASE, FE150	3
1	000562	PLATE, BASE, FE250-1050	3
2	000653	CABLE, TETHER, 16”	3
2	000654	CABLE, TETHER, 18”	3
3	001717	PIN, HITCH, 1/4” X 2” PLT	3
3	001719	PIN, HITCH, 3/8” X 2-1/2” PLT	3
4	000304	BOLT, HEX HD, 1/4-28 X 2-13/32 PLT.	3
4	000321	BOLT, HEX HD, 3/8-24 X 3-1/2” CAD	3
5	000614	LEG, FRAME, 34”, AL, FE150	3
5	000617	LEG, FRAME, 39”, AL, FE250	3
5	000616	LEG, FRAME, 44”, AL, FE430	3
5	000618	LEG, FRAME, 47-3/8” AL FE775	3
5	000619	LEG, FRAME, 53”, AL, FE950	3
5	000620	LEG, FRAME, 54”, AL, FE1050	3
8	001688	NUT, HEX HD, 1/4”-28, SS	3
8	001691	NUT, HEX HD, 3/8”-24 SS	3
10	009787	PIN, QUICK RELEASE, 1/4" X 2-1/2” FE150	6
10	001720	PIN, QUICK RELEASE, 3/8” X 3-1/2” FE250-1050	6

Stretcher and Diagonal Parts List



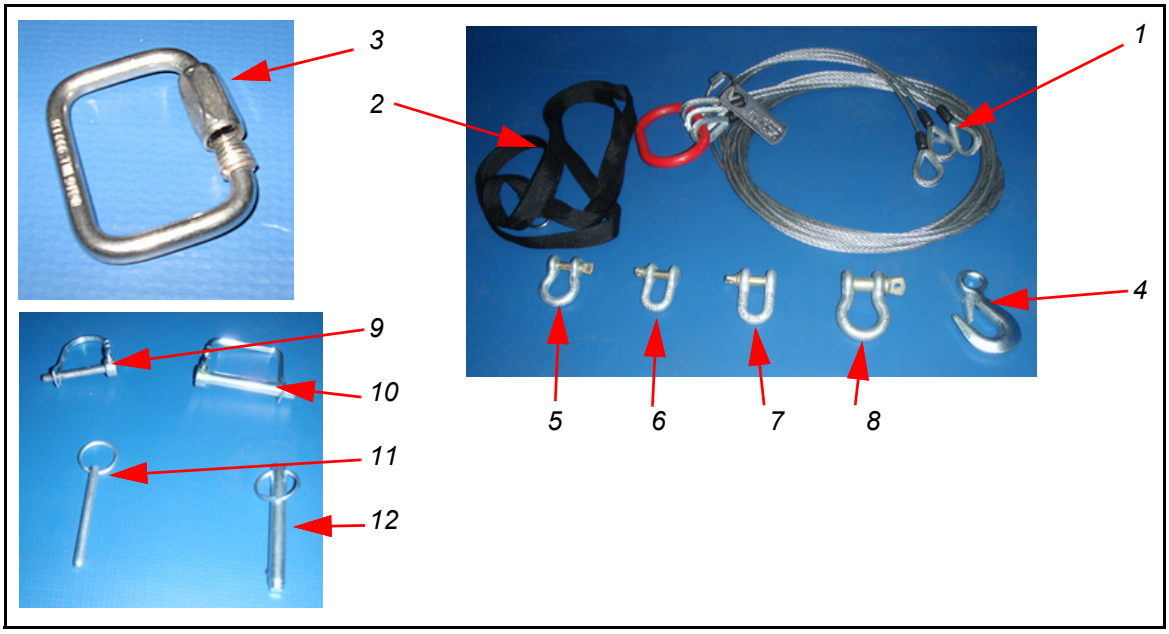
ITEM NO.	PART NO.	DESCRIPTION	QTY
1	007397	STRETCHER, FE150	3
1	000621	STRETCHER, FE250	3
1	00623	STRETCHER, FE430	3
1	000624	STRETCHER, FE775	3
1	000625	STRETCHER, FE950	3
1	000626	STRETCHER, FE1050	3
2	000629	BRACE, DIAGONAL, RIGHT, FE150	3
3	000627	BRACE, DIAGONAL, LEFT, FE150	3
2	000628	BRACE, DIAGONAL, RIGHT, FE250	3
3	000630	BRACE, DIAGONAL, LEFT, FE250	3
2	000631	BRACE, DIAGONAL, RIGHT, FE430	3
3	000632	BRACE, DIAGONAL, LEFT, FE430	3
2	000633	BRACE, DIAGONAL, RIGHT, FE775	3
3	000634	BRACE, DIAGONAL, LEFT, FE775	3
2	000635	BRACE, DIAGONAL, RIGHT, FE950	3
3	000636	BRACE, DIAGONAL, LEFT, FE950	3
2	000637	BRACE, DIAGONAL, RIGHT, FE1050	3
3	000638	BRACE, DIAGONAL, LEFT, FE1050	3
4	000302	BOLT, HEX HD, 1/4”-28 X 2-5/32 CAD FE150	6
4	000319	BOLT, HEX HD, 3/8”-24 X 2-1932, CAD FE250-1050	6
5	001688	NUT, HEX HD, NYLOCK, 1/4-28, SS	6
5	001691	NUT, HEX HD, NYLOCK, 3/8”24, SS	6

Hoop Assembly Parts List



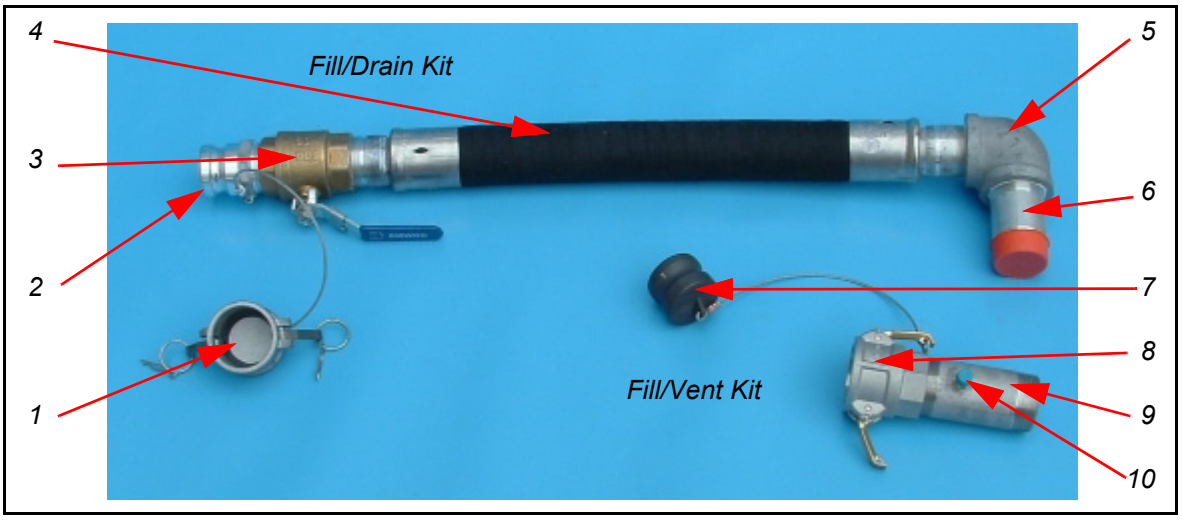
ITEM NO	PART NO	DESCRIPTION	QTY
1	000597	HOOP, SECTION, ASSEMBLED, FE150	3
1	000600	HOOP, SECTION, ASSEMBLED, FE250	3
1	000603	HOOP, SECTION, ASSEMBLED, FE430	3
1	000606	HOOP, SECTION, ASSEMBLED, FE775	3
1	000609	HOOP, SECTION, ASSEMBLED, FE950	3
1	000612	HOOP, SECTION, ASSEMBLED, FE1050	3
2	000570	BRACKET, BRACE, FE150	3
2	000564	BRACKET, BRACE, FE250-775	3
2	000578	BRACKET, BRACE, FE950-1050	3
3	001747	RIVET, POP 3/16” X 1/2", SS	21
4	000656	CABLE, TETHER, 24”	6
5	009744	PIN, QUICK, 1/4" X 2.”	6
5	003628	PIN, SAFETY, SNAP, 3/8” X 2-1/4	6

Cables, Shackles and Cinch Straps Parts List



ITEM	PART	DESCRIPTION	QTY
1	000640	CABLE, ASSY, LIFTING, FE150, 1/4" x 144"	1
1	000642	CABLE, ASSY, LIFTING, FE250, 1/4" x 190"	1
1	000644	CABLE, ASSY, LIFTING, FE430, 5/16" x 190"	1
1	000651	CABLE, ASSY, LIFTING, FE775, 3/8" x 192"	1
1	000652	CABLE, ASSY, LIFTING, FE950 & FE1050, 1/2" x 190"	1
2	000658	STRAP, CINCH, FE180	1
2	000658	STRAP, CINCH, FE300	3
2	000659	STRAP, CINCH, FE515	3
2	000661	STRAP, CINCH, FE930	3
2	000660	STRAP, CINCH, FE1140-1260	3
3	009881	QUICKLINK, SQUARE 1/4” SS FE180	9
4	002950	HOOK, SNAP, 2” PLT. FE300-515	9
5	001789	SHACKLE, ANCHOR, 5/16” , FE1140-1260, BLADDER TO HOOP	12
6	001797	SHACKLE, CHAIN, SCREW, 3/8”, GAL, FE180	3
6A	014537	SHACKLE, BOLT, 3/8”, CONNECTOR PLATE, FE 150	3
7	001798	SHACKLE, CHAIN, 7/16”, CONNECTOR PLATE, FE300-930	3
7A	014514	SHACKLE, BOLT, 7/16”, CONNECTOR PLATE, FE 250-775	3
8	001795	SHACKLE, ANCHOR, 1/2" CONNECTOR PLATE,FE1140-1260	3
8A	014538	SHACKLE, BOLT, 1/2”, CONNECTOR PLATE, FE 950-1050	3
9	001727	PIN, SAFTEY, SNAP, 1/4", X 1-3/4, FE180	6
10	003628	PIN, SAFETY, SNAP, 3/8”, X 2-1/4, FE300-1260	6
11	009744	PIN, QUICK, RELEASE, 1/4” X 2”, FE180	3
11	009787	PIN, QUICK, RELEASE, 1/4” X 2”-1/2, FE180	6
12	001719	PIN, QUICK, RELEASE, 3/8” X 2-1/2” , FE300-1260	3
12	001720	PIN, QUICK, RELEASE, 3/8” X 3-1/2”, FE300- 1260	6

Accessories Parts List



ITEM NO.	PART NO.	DESCRIPTION	QTY
1	002508	CAMLOCK, DUST CAP, 2”, AL	1
2	002532	CAMLOCK, F. 2”, AL	1
3	002624	VALVE, BALL, 2”, BR.	1
4	000563	HOSE, FUEL, 2” X 60” ASSY	1
5	002802	ELBOW, 2”, FNPT, SS	1
6	002787	NIPPLE, 2” MNPT, SS	1
7	002514	CAMLOCK,, DUST PLUG, 2”, AL	1
8	002526	CAMLOCK, D, 2”, AL	1
9	002785	NIPPLE, 2” X 3”, MNPT, SS	1
10	002936	VALVE, RELIEF 1/4", MNPT, BR.	1
1 TO 6	004866	FITTING, KIT,FILL/DRAIN, 2”, COMPLETE	1
7 TO 10	002420	FITTING, KIT, VENT, 2”, COMPLETE	1

Bladder and Frame Parts List



ITEM NO.	PART NO.	DESCRIPTION	QTY
1	000583	TANK, COMPLETE, FE150	1
1	000588	TANK, COMPLETE, FE250	1
1	000590	TANK, COMPLETE, FE430	1
1	000591	TANK, COMPLETE, FE775	1
1	000174	TANK, COMPLETE, FE950	1
1	000594	TANK, COMPLETE, FE1050	1
2	000584	FRAME, COMPLETE, FE150	1
2	000589	FRAME, COMPLETE, FE250	1
2	000239	FRAME, COMPLETE, FE430	1
2	000592	FRAME, COMPLETE, FE775	1
2	000593	FRAME, COMPLETE, FE950	1
2	000596	FRAME, COMPLETE, FE1050	1
3	000662	BAG, CARRY, TANK, FE150	1
3	000663	BAG, CARRY, TANK, FE250-430	1
3	000664	BAG, CARRY, TANK, FE775	1
3	000665	BAG, CARRY, TANK, FE950	1
3	000666	BAG, CARRY, TANK, FE1050	1
4	000667	BAG, CARRY, FRAME, FE150	1
4	000668	BAG, CARRY, FRAME, FE250-430	1
4	000669	BAG, CARRY, FRAME, FE775-1050	1

Note: Fuel-Easy tanks for gasoline available on request.

Jungle King

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	000583A	TANK, COMPLETE, FE150	1
1	000588A	TANK, COMPLETE, FE250	1
1	000590A	TANK, COMPLETE, FE430	1
1	000591A	TANK, COMPLETE, FE775	1
1	007420	TANK, COMPLETE, FE950	1
1	000594A	TANK, COMPLETE, FE1050	1

Fuel-Easy Repair Kit REPK003

Fuel-Easy Repair Kit REPK003NG (no glue)



ITEM #	PART #	DESCRIPTION	QTY
1	011161	BAG, TOOL	1
2	004507	PLUG, TAPPERED, 5”, WD	1
3	004503	CLAMP, REPAIR, MED, AL	1
4	003608	BAG, WEIGHT, REPAIR	1
5	003074	SCISSORS, SS	1
6	003071	ROLLER, SEAM, 1.25”, PLS	1
7	003064	PAD, ABRASIVE	1
8	003661	MANUAL, PRODUCT, REPAIR	1
9	002383	BAG, ZIPLOCK, 9” X 12”, 2M	1
10	002254	MANUAL, OPERATION, FUEL-EASY	1
11		PATCHES COMPATIBLE TO BLADDER	5

Optional Supplies

Important Note

It is the responsibility of the dealer and end user to ensure that the importation of glue is allowed in the country of use.

PART NUMBER	DESCRIPTION	QTY.
003090	ADHESIVE, DURA-SEAL ¾ OZ.	1
003091	ADHESIVE, DURA-SEAL 8 OZ.	1
004503	CLAMP, REPAIR, MEDIUM, (4” HOLE)	1
004504	CLAMP, REPAIR, LARGE, (6” HOLE)	1

Section 8: Warranty

Warranty

SEI Industries Ltd. is an affiliate of Dart Aerospace.

Limited warranty on products and services can be found at https://dartaerospace.com/pages/dart-warranty-return-policy